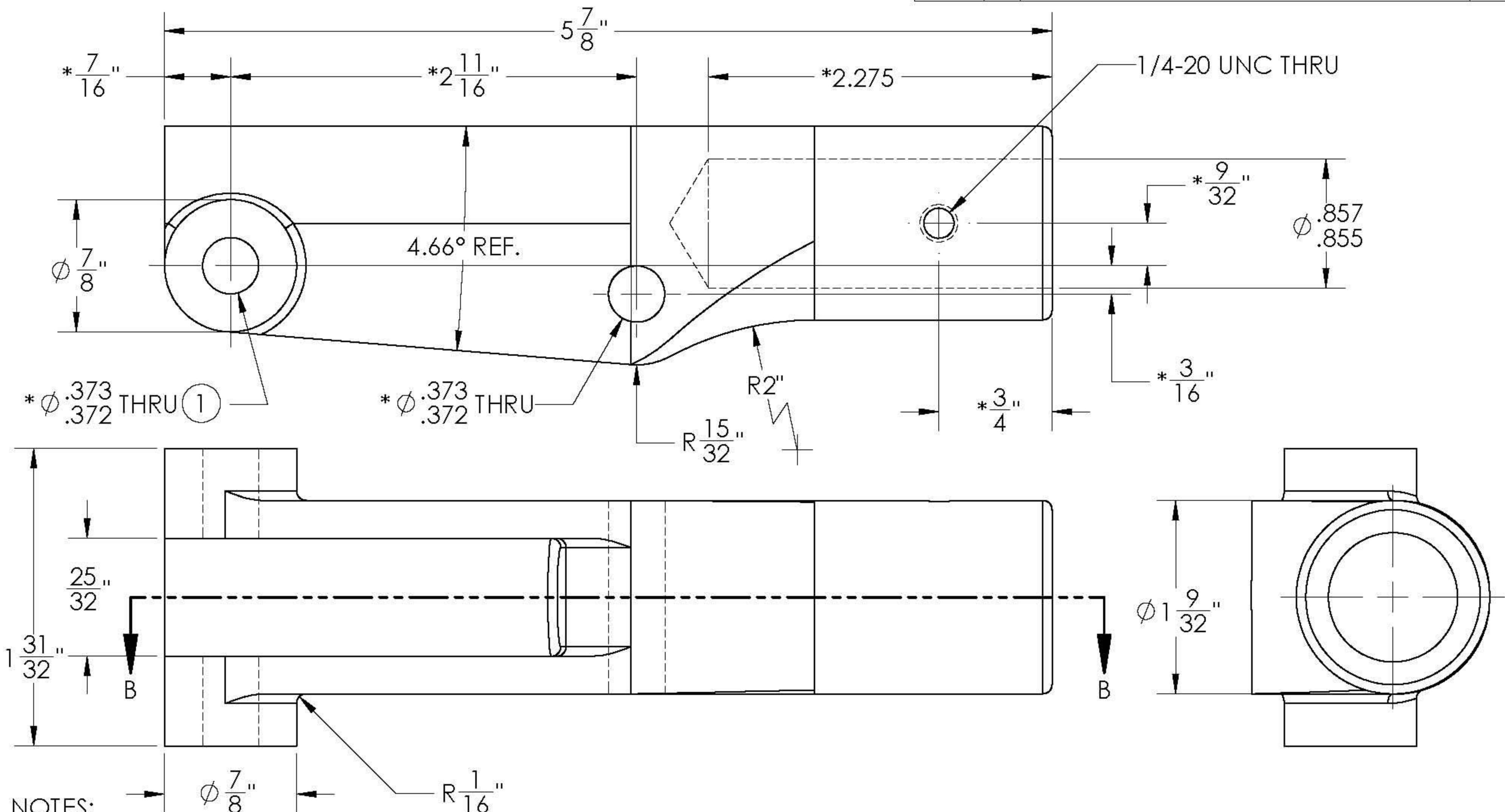


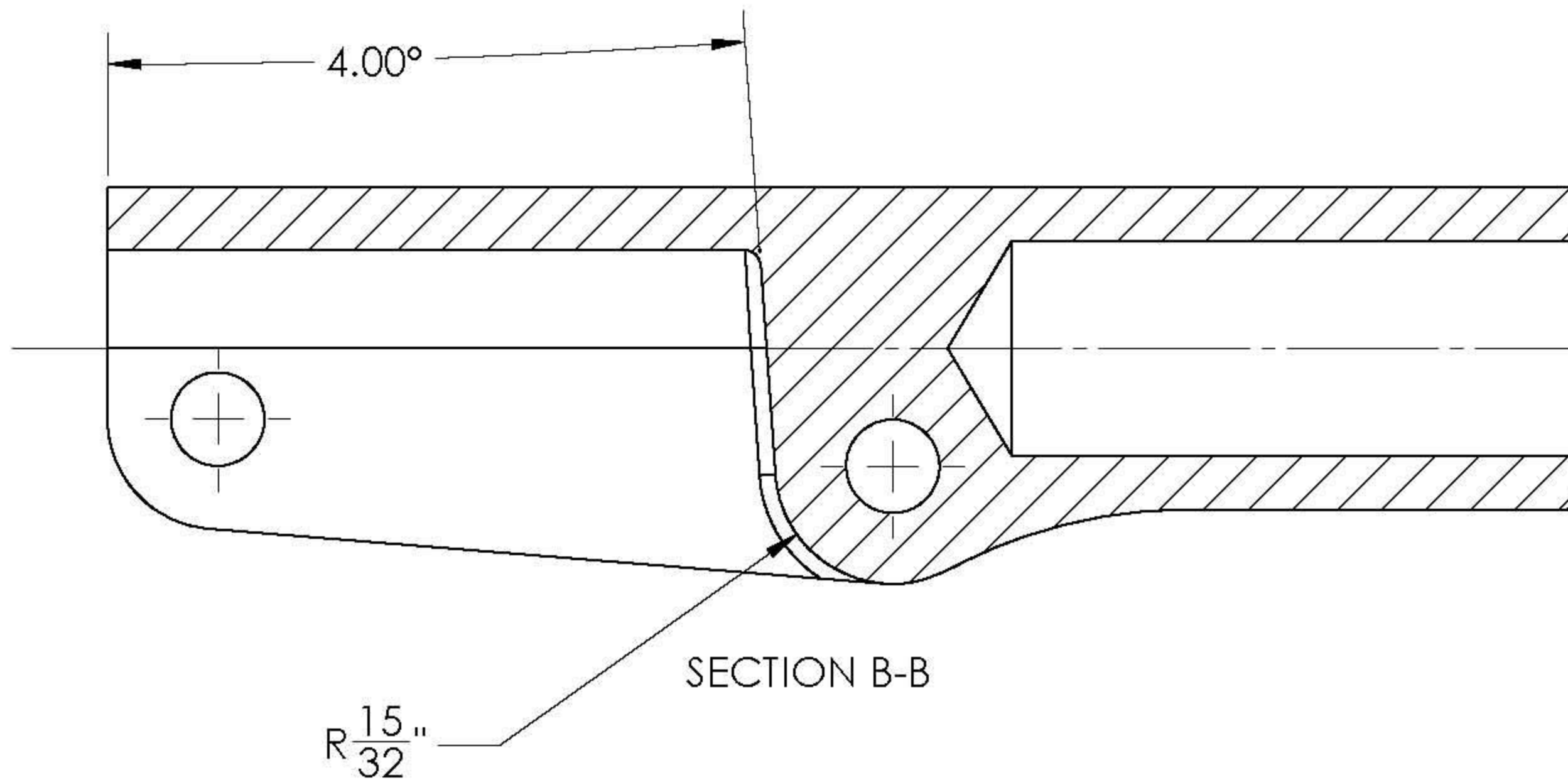
DATE	REV.	DESCRIPTION	DRAWN	VERF.
04-25-13	2	R1/16" WAS 1/8", 25/32 WAS 49/64, $\phi 7/8$ " WAS 53/64"	AK	AK



- NOTES:
- ① $\phi 0.372/0.373$ REAM THRU PRESS FIT. 1) 0.372/0.373 装配铰孔
 - ② REAMED HOLES WITHIN 0.010 TIR. 2) 铰孔 跳动 0.010TIR
 3. NO SHARP CORNERS (NO FLASH OR BURRS) 3. 去除锐角和毛刺
 4. TO BE SYMMETRICAL ABOUT ϕ 参考中心线对称
 5. * DENOTES MACHINED DIM. AS CAST SURFACES SHALL HAVE A
SMOOTHNESS OF $\frac{200}{\sqrt{\quad}}$ C40 *号标注处机加工, 所有铸造表面粗糙度Ra3.2

HANDLE CASTING	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES	DWG NO. P-42
TOLERANCES: LINEAR: DECIMAL $\pm .003$ FRACTIONAL $\pm .01$ ANGULAR: $0^\circ 15'$ DEBUR AND BREAK SHARP EDGES	MATERIAL: 319F ALUMINUM ALLOY
	FINISH: POLISHED FINISH (MIRROR) 抛光 (镜面)
	SCALE: 1:1 SHEET 1 OF 2

DATE	REV.	DESCRIPTION	DRAWN	VERF.
04-25-13	2	R1/16" WAS 1/8", 25/32 WAS 49/64, ϕ 7/8" WAS 53/64"	AK	AK



NOTES:

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HANDLE CASTING			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		DWG NO.	P-42
TOLERANCES: LINEAR: DECIMAL $\pm .003$ FRACTIONAL $\pm .01$ ANGULAR: 0° 15'	MATERIAL:	319F ALUMINUM ALLOY	
DEBUR AND BREAK SHARP EDGES	FINISH:	POLISHED FINISH (MIRROR)	
	SCALE:1:1	SHEET 2 OF 2	